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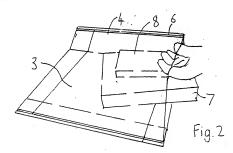
(54) Packaging unit

(57) A packaging unit comprises a panel of stiff but foldable material, the panel comprising a centre portion (3) having a tacky surface. Side portions (4) are defined by side fold lines (1) at opposite edges of said centre portion (3). A sheet of flexible film faces said tacky sur(72) Inventor: Wonnacott, Roger Joseph Launceston, Cornwall PL15 9EQ (GB)

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face and is attached to the side portions (4) such that folding of the side portions away from an object (7, 8) located between the film and the centre portion (3) tightens the film against the object and secures it against the tacky surface of the centre portion.



Description

[0001] The present invention relates to a packaging unit for securing an object.

00021 US-A-5,078,085 describes a packaging structure for holding an object sourchy against a rigid backing. The structure includes a rigid panel having a centre
panel portion between two folding side portions defined
by parallel fold lines. A flexible film is secured to the rigid
panel, for example to the side portions by means of glue 10
strips. When an object is placed between the centre
penel portion and the film and the side portions are folded away from the object, the film is bightnes against the
object, securing it against the centre panel portion. The
packing unit containing the object can be placed inside
15 a parallelepiped carns os as to create an impact-sorbing distance between the object and the walls of the
carton.

[0003] Although US-A-5,678,695 states that various materials can be used for the film, polyurethane ester is 20 preferred, particularly for larger objects, although it is a relatively expensive material.

[0004] It is an aim of the present Invention to provide a packaging unit which can be produced less expensively than the prior art unit comprising a film of polyuretherae ester, and/ or which minimises movement of a packaged object even during rough handling of the unit.

[0005] Accordingly, the present invention provides a peckaging unit comprising a pean of sittl but foldable material, the panel comprising a centre portion having at tacky surface and side protrions defined by side fold lines at opposite edges of said centre portion, and a sheet of flexible film facing said tacky surface and attached to the side portions such that folding of the side panels away from an object located between the film and the centre profit nightens the film against the object and secures it against the tacky surface of the centre portion.

[0008] In an embodiment of-the invention, the film comprises a material stretchable in all directions, such 40 as polysthylene, in particular linear low density polysthylene, (LIDPE), prophyvný holnotide (PCV). As the tacky surface helps to keep the product in place, the film does not need to be tacky and does not have to be madel from polystrehane ester. In an alternative embodiment, the film comprises polyurothane ester, such a packaging unit is capable of retaining an object in place more securely than the unit of US-As, 678.695.

[0007] The tacky surface may comprise a coating, a printed layer or a laminated layer. It may in particular 50 comprise a water-based or other emulsion.

[0008] The film may, for example, be attached to the side panels by means of strips of adhesive extending along the side panels.

[0009] In a particular embodiment of the packing unit, the panel comprises flaps defined by flap fold lines extending substantially perpendicular to the side fold lines. Folding of the flaps towards the object, into a position

at right angles to the centre portion, serves to limit movement of the packaging unit inside a parallelepiped carton into which it is placed.

[0010] The invention also provides a packaging assembly comprising a packing unit as described above and a substantially parallelepped carton having a base with internal dimensions substantially equal to the dimensions of the centre portion of the panel. Where the packaging unit has the flaps mentioned above, these are suitably of a width substantially equal to the internal height of the centron.

[0011] A particular embodiment of the invention will now be described, by way of example only, with reference to the accompanying drawings, in which:

Figure 1 is a plan of a packing unit according to the invention; and

Figures 2 to 4 show steps in the packaging of obiects in the unit of Figure 1.

[0012] Figure 1 shows a packaging unit comprising a rectanguisr panel of double-faced corrugated perperbound. The panel is substantially square in this example. I'wo side fold lines 1 extend parallel to two sides of the panel. Parallel flag fold lines 2 extend panallel to the other two sides of the panel and interest the side fold lines. The fold lines 1, 2 divide the panel into a centre portion 3, side portions 4 and flags 5.

3, side portions 4 and staps b. [0013] The upper surface of at least the centre portion 3 has been made tacky by coating it with a lacquer comprising a water-based emulsion or the like, as shown by the wavy lines in Figure 1. The lacquer can be applied as part of a continuous process in which the panel is in manufacture.

[0014] A rectangular sheat of flexible transparent film e.g. of LLDPS, indicated by the hatched area, is at tached to each of the side portions 4 at adhesive strips shown by the hatching, In this example, the film conputer of the strips of the panel. This is not a requirement, but the particular embodiment of panel shows it to form as part of a continuous web running in the direction of the side told lines 1 and dheselve strips.

[0015] Figures 2 Lo 4 show how two objects such as a 52 abook? And a video cassette 8 are packaged within packaging unit. As shown in Figure 2, the objects 7, 8, are inserted to between the tacky surface of the centre option 3 and the film. If necessary to provide sufficient clearance for the insertion, the side portions 4 are disportions 4 are followed to the surface of the side portions 4 are film, so that the film salekones.

[016] Figure 3 shows how-the side portions 4 are then folded downwardly. In their final position the side portions lie flat against the underside of the centre portion 3. In this way, the film is pulled tight against the objects 7, 8 and the book 7 is pressed against the tacky surface of the centre portion 3.

[0017] The flaps 5 are then folded upwardly through

[0018] Due to the tacky or "high grab" surface of the centre portion, even heavy objects do not slide inside the packing unliwhen the carton is handled roughly. [0019] All forms of the verb "to comprise" used in the above description and the appended claims have the meaning "to consist of or include".

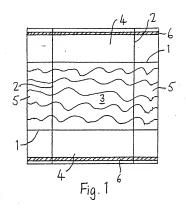
Claims

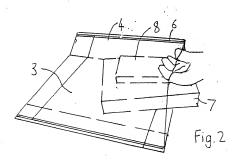
- 1. A packaging unit comprising a panel of still flut foldable material, the panel comprising a centre portion (3) having a tacky surface and side portions (4) defined by side fold lines (1) at opposite edges of said centre portion (3), and a sheat of flexible firm facility as said tacky surface and attached to the side portions (4) such that folding of the side portions away from an object located between the film and the centre portion (3) tighteen the film against the object and secures it against the tacky surface of the centre opportion.
- A packaging unit according to claim 1, wherein the film comprises a material stretchable in all directions.
- A packaging unit according to claim 2, wherein the film comprises polyethylene.
- A packaging unit according to claim 3, wherein the 40 film comprises linear low density polyethylene (LLDPE).
- A packaging unit according to claim 2, wherein the film comprises polyvinyl chloride (PVC).
- A packaging unit according to claim 2, wherein the film comprises polyurethane ester.
- A packaging unit according to any preceding claim, 50 wherein the tacky surface comprises a coating.
- A packaging unit according to any one of claims 1 to 7, wherein the tacky surface comprises a printed layer.
- A packaging unit according to any one of claims 1 to 7, wherein the tacky surface comprises a lami-

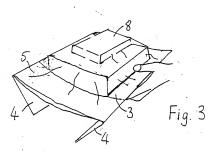
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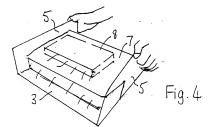
- A packaging unit according to any preceding claim, wherein the tacky surface comprises an emulsion.
- A packaging unit according to claim 10, wherein the emulsion is water-based.
- A packaging unit according to any preceding claim, wherein the film is attached to the side portions (4) by means of strips of adhesive (6) extending along the side portions.
- A packaging unit according to claim 9, wherein the adhesive strips (6) are continuous from one free edge of the panel to another.
- 14. A packaging unit according to any preceding claim, wherein the panel comprises flaps (5) defined by flap fold lines (2) extending substantially perpendicular to the side fold lines (1).
 - 15. A packaging assembly comprising a packaging unit according to any preceding claim and a substantially parallelepiped carton having a base with internal dimensions substantially equal to the dimensions of the centre portion (3) of the panel.
 - 16. A packaging assembly according to claim 16, wherein the panel of the packaging unit comprises flaps (5) defined by flap fold lines (2) extending substantially perpendicular to the side fold lines (1), the width of said flaps (5) being substantially equal to the internal height of the carton.

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EUROPEAN SEARCH REPORT

Application Number EP 05 25 0606

	DOCUMENTS CONSID	ERED TO BE RELEVANT				
Category	Citation of document with in of relevant passa	dication, where appropriate,	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.CI.7)		
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	The present search report has I			L		
	Place of search	Date of completion of the search		Examiner		
	The Hague	25 May 2005		RRANO GALARRAGA, J		
CATEGORY OF CITED DOCUMENTS X: particularly relevant if taken alone Y: perticularly relevant if combined with enrollner A: technological background O: non-written disclosure O: non-written disclosure F: intermediate document		effer the filing of D: document citor L: document citor	T: theory or principle underlying the investion E: earlier parked floorungs, floor guidaled on, or differ the filling date D: document dated in the application L: document dated in the application L: document dated for other measure A: member of the same patent flamily, corresponding			

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ANNEX TO THE EUROPEAN SEARCH REPORT ON EUROPEAN PATENT APPLICATION NO.

EP 05 25 0606

This annex lists the patent family members relating to the petent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EEP file on The European Patent Office is in now justice for these periodism which are merely given for the purpose of information.

25-05-2005

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